

## MACHINERY AND BAG FORMAT TABLE

### THERMAL WELDED NET BAGS



Bagger models										
UB-S65	●	●	●	● 1*	● 2*	● 2*/3*	●	●	●	●
UB-S60	●	●	●	● 1*	● 2*	● 2*/3*	●	●		
UB-S50	●	●	●	● 1*	● 2*	2*/3*				
GB-S55				1*	2*	2*/3*	●	●	●	●
GB-S50				1*	2*	2*/3*	●	●		

The bag formats can be produced by adding the kits specified on the table.

- Kit Ultrabag**
- Kit Girsac**
- Kit Girplus**
- 1\* Kit Minibag
- 2\* Kit Window Compact
- 3\* Kit Handle Bag

#### Recommended film width:

- Ultrabag:** 90 - 120 - 145 mm.
- Ultrabag Fashioned:** 90 - 120 - 145 mm.
- Window Ultrabag:** 145 mm.
- Window Compact:** 145 mm.
- Handle Bag:** 145 mm.
- MiniBag:** 75 - 90 mm.
- Girsac:** 75 - 90 - 120 mm.
- Girsac Fashioned:** 90 - 120 mm.
- Girplus:** 90 - 120 mm.
- Girplusac:** 90 - 120 mm.

All types of packaging can be made with registered film in 1 side (as standard) or in both sides of the bag (through an optional kit).



Ultrabag



Ultrabag Fashioned



Window Ultrabag



Window Compact



Handle Bag



MiniBag



Girsac



Girsac Fashioned



Girplus

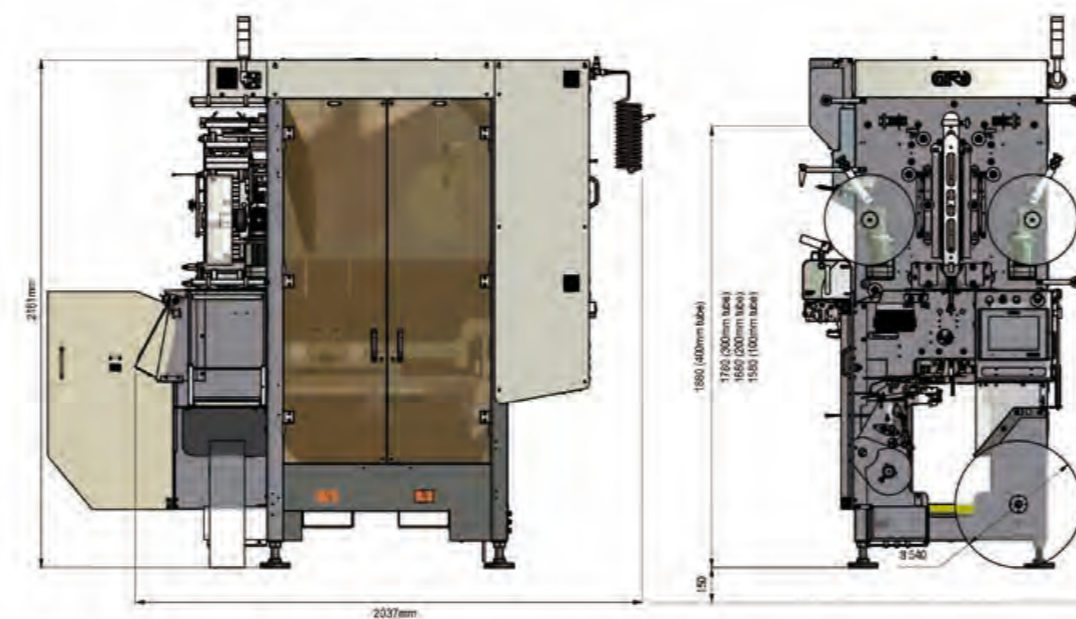


Girplusac

## TECHNICAL DATA:

### ELECTRICAL AND PNEUMATICAL INSTALLATION GirBagger Speed Line

- **Voltage:** 220 / 380 V
- **Frequency:** 50 / 60 Hz
- **Installed power:** 5,5 Kw
- **Minimum air pressure:** 6 bar
- **Average air consumption:** 1000 l/min



GIRBAGGER SPEED LINE	
CÓDIGOS / CODES	DESCRIPCIÓN / DESCRIPTION
336-000400	BAGGING SYSTEM GB-S50
336-000500	BAGGING SYSTEM GB-S55
336-000100	BAGGING SYSTEM UB-S50
336-000200	BAGGING SYSTEM UB-S60
336-000700	BAGGING SYSTEM UB-S65
ACCESORIOS / ACCESSORIES	DESCRIPCIÓN / DESCRIPTION
336-180000-I	MODULE HANDLE GB-S/UB-S (LEFT)
336-180000-D	MODULE HANDLE GB-S/UB-S (RIGHT)
336-410000	MODULE GB-S/UB-S DOUBLE REGISTER
328-044500-00	MODULE SPOT-LESS
236-000100	LABELER GB-S/UB-S GIRPRINT E250
336-120000	LABELER GB-S/UB-S GIRPRINT E300 TT 107 mm
336-324000	KIT MINI BAG 200 UB
336-550140	KIT WINDOW COMPACT
328-550180	KIT HANDLE BAG



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# Giró GirBagger Speed Line

One step beyond the edge of GirBagger technology



GirBagger

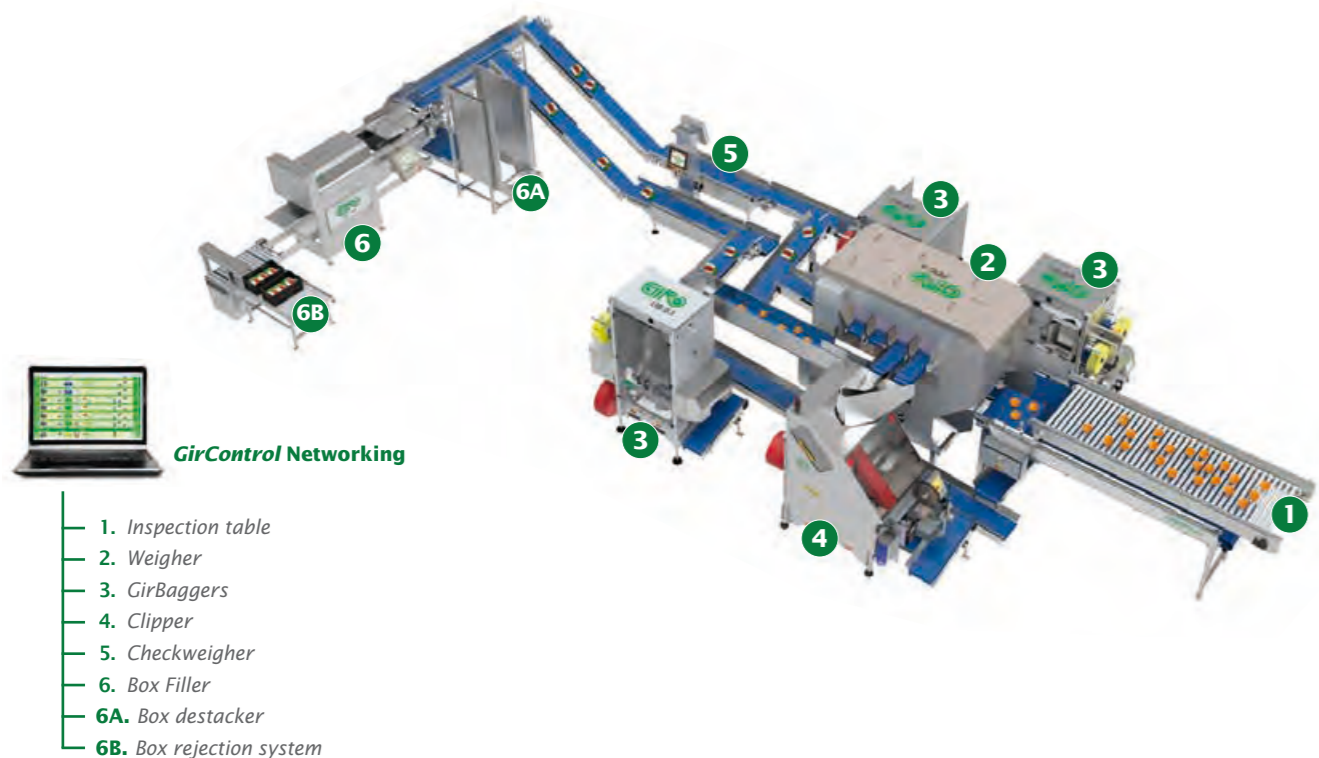
Automatic bagging system for thermal welded net bags: 10 different bag styles with an output up to 36 bags per minute.

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## GIRBAGGER SPEED LINE JOINS THE BEST GIRÓ FULL LINE SOLUTION

- Here comes the enhanced version of a great successful benchmark of bagging machines after 15 years of existence, and more than 3.000 units released to the marketplace: The new **GirBagger Speed Line**.
- Giró is proud to announce a superior product that lifts up the renowned reputation of the **GirBagger** range, which is a key bond of an end-to-end global packaging solution to the packing house.

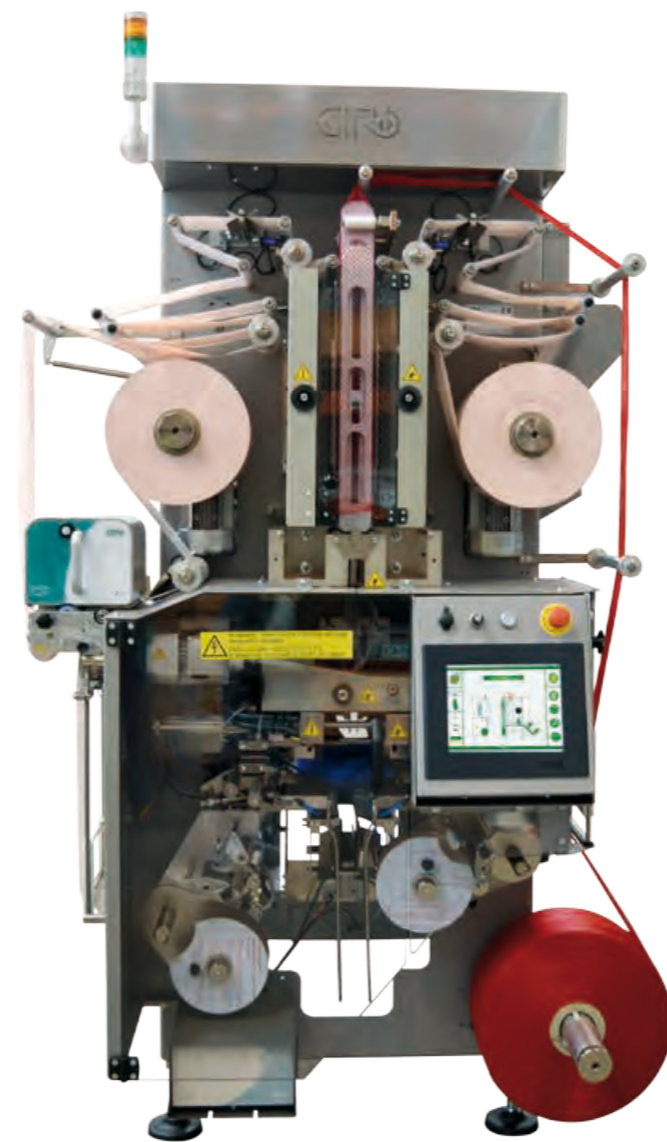


## FAST AND PRODUCTIVE

- Enhanced bagging speed up to 36 bags per minute. \*measured on Ultrabag 1 Kg style. (32 bpm / 2,5 Kg)
- The new **GirBagger Speed Line**, is a 2 hours non-stop machine thanks to a very reduced down time for consumable replacement.
- 3 different labeling systems: Adhesive (**GirPrint E250**), Direct Printing on film (**GirPrint E300TT**) and Promotional stickers.

	Output* (bpm)		
	Ultrabag	Girsac	Girplus
0,5 - 1 Kg	36	30	26
1,5 Kg	34	30	26
2 - 2,5 Kg	32	28	25
3 - 3,5 Kg	29	28	24
4 Kg	27	27	-

Clementines



GirBagger Speed Line

## SCALABLE, ADVANCED AND VERSATILE EQUIPMENT

It is no longer necessary to have as many equipment units as packaging styles in the packing shed. The new **GirBagger Speed Line** allows an affordable first investment with additional inexpensive upgrades in order to widen bag style range.

- Upgradable equipment by installing optional kits when necessary.
- Fruit bagging with transportation handle or finger holes.
- Three optional labelers depending on requested bag finish.
- Versatile coupling hoppers to weighers.
- Adaptable to a wide range of fruit calibers.
- Reliable and low cost of ownership.
- SCS system included: Consumable traceability (Smart Consumable System).

## SMART AND EASY TO OPERATE



- 10" full colour Touch Panel for easier operation and browsing.
- Step by step operator guidance.
- Enhanced user interface with friendly menu browsing.
- Service and User Manual embedded.
- GirControl Plus inside (real time lot monitoring, production statistics, on screen alarm reports).



## KEEP IT SIMPLE, KEEP IT FASTER: THE ESSENCE OF A GIRBAGGER SPEED LINE

### 3 steps for bagging automation

<p><b>1</b></p>	<p><b>2</b></p>	<p><b>3</b></p>
<p>Bag structuring, bottom and vertical welding, and labelling: either adhesive, thermal transfer or promo sticker.</p>	<p>Produce discharging, and net collecting.</p>	<p>Header welding, pack sealing and either handle setting or finger holes dye cutting.</p>

## MAIN FEATURES

- Automatic bagging system for thermal welded mesh bags (handled or finger holed bags).
- Max output: 36 bpm 1 Kg - 32 bpm 2,5 Kg.
- Handles a wide range of commodities: clemens, oranges, lemons, grapefruit, avocados, potatoes, onions, chestnuts.
- Weight range per bag: 250 g to 6 Kg.
- 4 consumable type: net, film, label or ribbon and handle.
- Compatible with both knitted and extruded net.
- The only bagger capable to deliver 10 different styles.
- INOX finishing with fingerprint proof coating.
- Online operation monitoring through GirControl Plus system.
- GirControl inside.

## GIRBAGGER SPEED LINE FOR DELICATE FRUIT

There is also the possibility to handle soft commodities with a **GirBagger Speed Line**.

Keeping same reduced layout and bagging versatility the **GirBagger Soft** is able to handle a wide range of soft fruit such as: tomatoes, peaches, ripe avocados, etc.

### Main features GirBagger Speed Line

- Motorized hopper which groups all fruit pieces coming into the bagging infeed gently.
- Soft flaps holding produce before discharge into the bag.
- Fruit discharge synchronizes with a descending system.
- Slope exit belt for gentle bag exhaust.



Motorized hopper.

Filling system with elevator.