



DOY PACK & MARKETING
THE NATURAL EVOLUTION OF PACKAGING

Upstanding!

Its structure allows the pack to stand upright on shelves. Your product is in full view and has a higher profile letting your brand name stand out.

But there is more.



The possibilities for your brand know no limits



LEADERS IN THE MANUFACTURE OF VERTICAL PACKAGING MACHINERY

WE DESIGN, DEVELOP AND MANUFACTURE MACHINERY, ACCESSORIES AND COMPLEMENTS

ADAPTABLE TO ANY KIND OF PRODUCT

VAST RANGE OF OPTIONAL EQUIPMENT AVAILABLE

MAXIMUM FINISH QUALITY GUARANTEED

COMPONENTS FROM LEADING WORLDWIDE MAKES

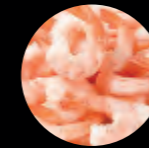
OWN R&D&I DEPARTMENT

MADE-TO-MEASURE SOLUTIONS

100% OWN DEVELOPMENTS

INSTALLATION OF COMPLETE PACKING LINES

TURN-KEY PROJECTS

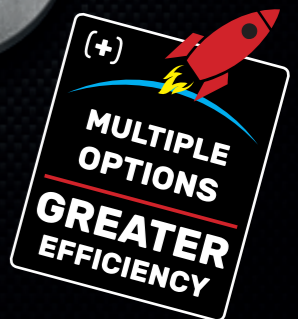


VX STB DOY

MULTIFORMAT VERTICAL PACKAGING UNIT

MULTIPLY YOUR OPTIONS

X5 (+)



IRTA Group Packaging

Camino de la Estación, s/n - 12550 Almazora (Castellón) ESPAÑA

Sales

ventas@irtagroup.com
Tel. +34 964 565 030
Fax +34 964 565 024
Móvil +34 676 547 338

+ info

www.irtagroup.com
https://www.facebook.com/IRTAGROUP/
https://twitter.com/irtagroup
https://plus.google.com/+Irtagroup



FAST, ROBUST, VERSATILE and COMPACT

x5⁽⁺⁾

x5 DIFFERENT BAG SHAPES
 (+) RAPID FORMAT CHANGE
 (+) ZIP, EURO-HOLE, EASY-OPEN OPTIONS



MORE POSSIBILITIES GREATER EFFICIENCY



VX STB DOY
 A SMALL INVESTMENT WITH RAPID RETURNS

Fast, flexible, efficient and compact with an unbeatable QUALITY-OUTPUT-PRICE ratio, this machine is the best option for those looking for extra rapid returns on their investment.

The VX STB DOY offers a wide range of options which will open new doors for your business.

MULTIFORMAT PACKAGING UNIT

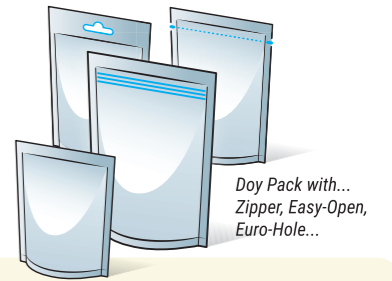
VX STB DOY

Quickly adaptable
 to any requirement



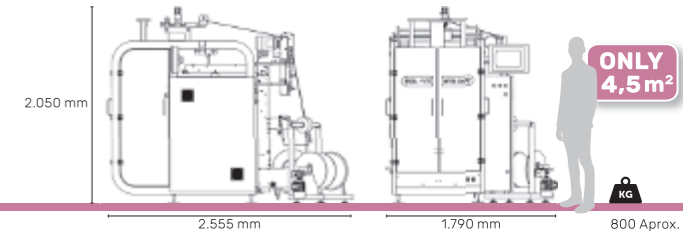
MEASUREMENTS

Adjustable width
 50 mm - 350 mm
 Adjustable length
 40 mm - 500 mm



AS YOUR NEEDS GROW,
 THE VX STB DOY WILL GROW WITH THEM

We supply Expansion Kits which will increase the machine's efficiency and the output per square metre of your facility without the need to incorporate new machinery.



STANDARD FEATURES

Finish	Stainless Steel AISI 316
Maximum Output	110 Cicles/min.
Energy Consumption (Nominal Máx. value)	5,5 KVA
Mains voltage	230 / 400 Vca
Type of Protection	IP 35
Servomotors	Rockwell
Pneumatics	Festo
Vacuum pump	Becker
Air intake	12 NI / Cycle
Movement Management and field elements	Bus Ethernet
Control over shafts with Implemented	Yes
Motion Functions Temperature, Welding time & Pressure Control	Yes
Rapid spool change (adjustable spindle)	Yes
Motorized film unwinder with screen regulated film tension control	Yes
Block bottom or pillow pack	Yes
Rapid spool change-over system	Yes
Encoder support	Yes
Reel width/Max. Diameter	750 / 600 mm
Reel shaft	75 mm
Film pulling system	Belt drives with vacuum pumps
End of film warning	Yes
Colour touch display	10"
Interface languages	E / UK / DE

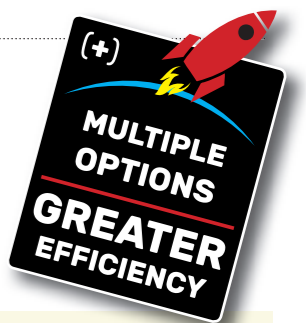
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EXPANSION KITS

- System for centering printed film
- Modified atmosphere gas injection
- Easy-Open
- Label applicator to front
- Label applicator to rear
- Elimination of static from film
- Bag vibrator
- Blade for easy package opening
- Strips or twin packs
- Euro-lock/Euro-hold or package with handle
- Coding and labelling machines
- Zipper dispenser
- Product outfeed conveyors
- Inclined version to 35°
- Continuous vertical welder using strip
- LAN Ethernet Connection



We manufacture to your specifications

Contact our R+D Department and let us know your needs.